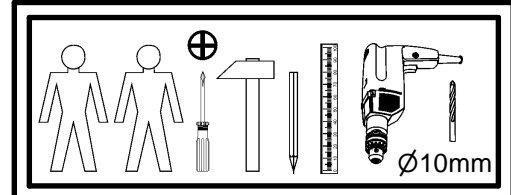
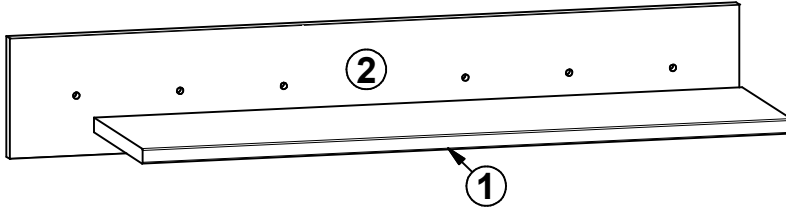


# 10 36 HH 40

# S154-P/1/9

A	B	C	D
1	S154-305	800	224
2	S154-401	900	146



- 4x **e1**  
φ7x50 mm
- 2x **e2**  
φ5,3x13 mm
- 4x **e4**  
φ5x11 mm
- 2x **f1**  
φ8x30 mm
- 2x **f35**  
φ10x50 mm
- 2x **g2**
- 2x **p75**  
φ6x60 mm
- 1x **z1**

## 1

Diagram showing the pre-assembly of brackets **g2** and screws **e4** and **e2** onto part **2**. Includes a close-up of a screw being inserted into a bracket and a detail of a hole with a diameter of approximately 4 mm.

## 2

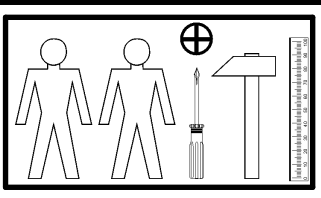
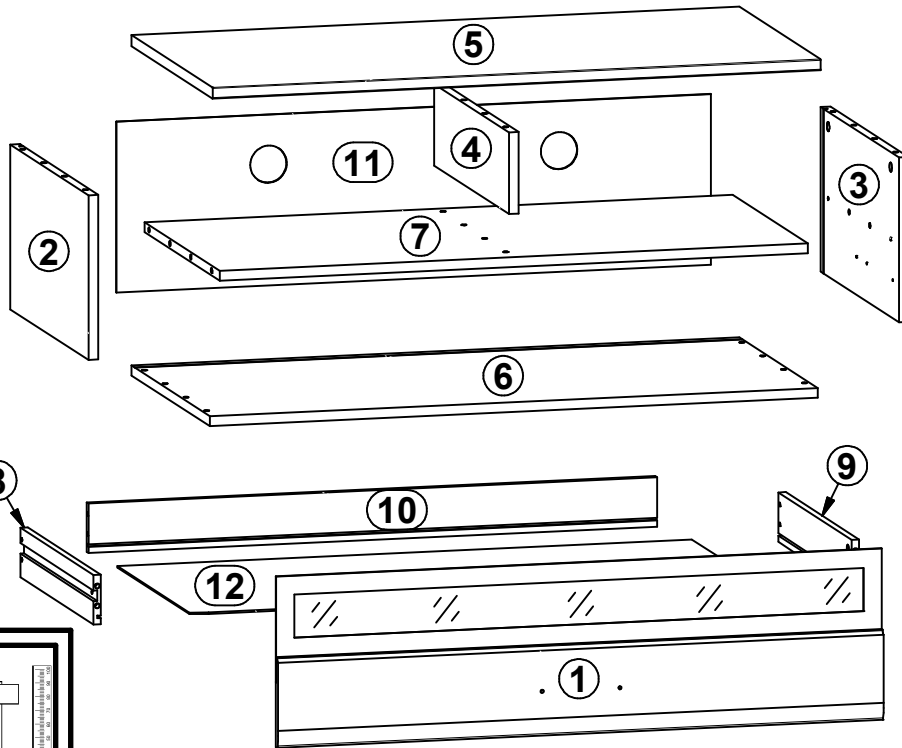
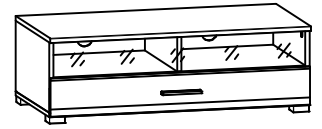
Diagram showing part **1** being attached to part **2** using sleeves **f1** and screws **e1**. Includes a warning icon and a note 'max 10 mm'.

## 3

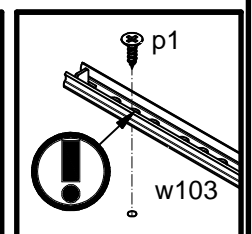
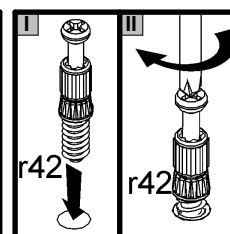
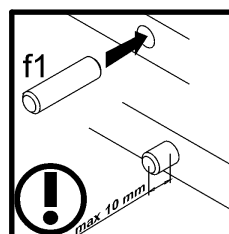
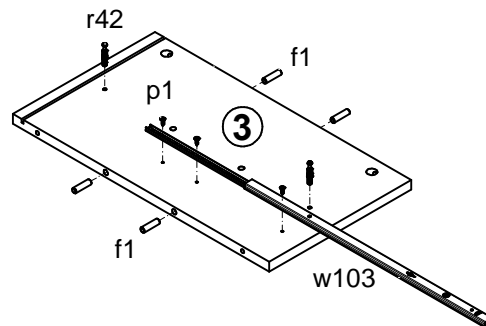
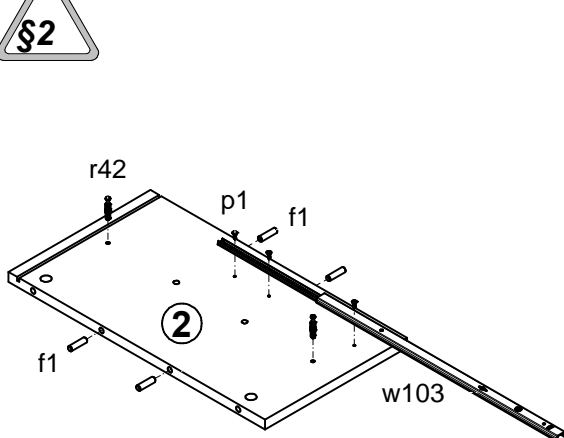
Diagram showing the final assembly of part **2** onto part **1** using screws **p75** and **f35**. Dimensions are provided: 82 mm from the end to the first hole, 736 mm between the two holes, and 82 mm from the second hole to the end. Includes a warning icon §10 and a diagram of a bracket being rotated.

Final assembly details including a warning icon §4, a diagram of a hole with a diameter of φ10 mm, and diagrams showing the final attachment of brackets **f35** and **p75**.

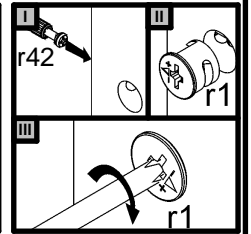
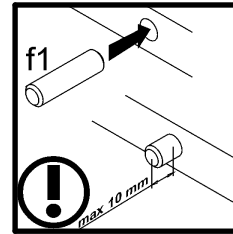
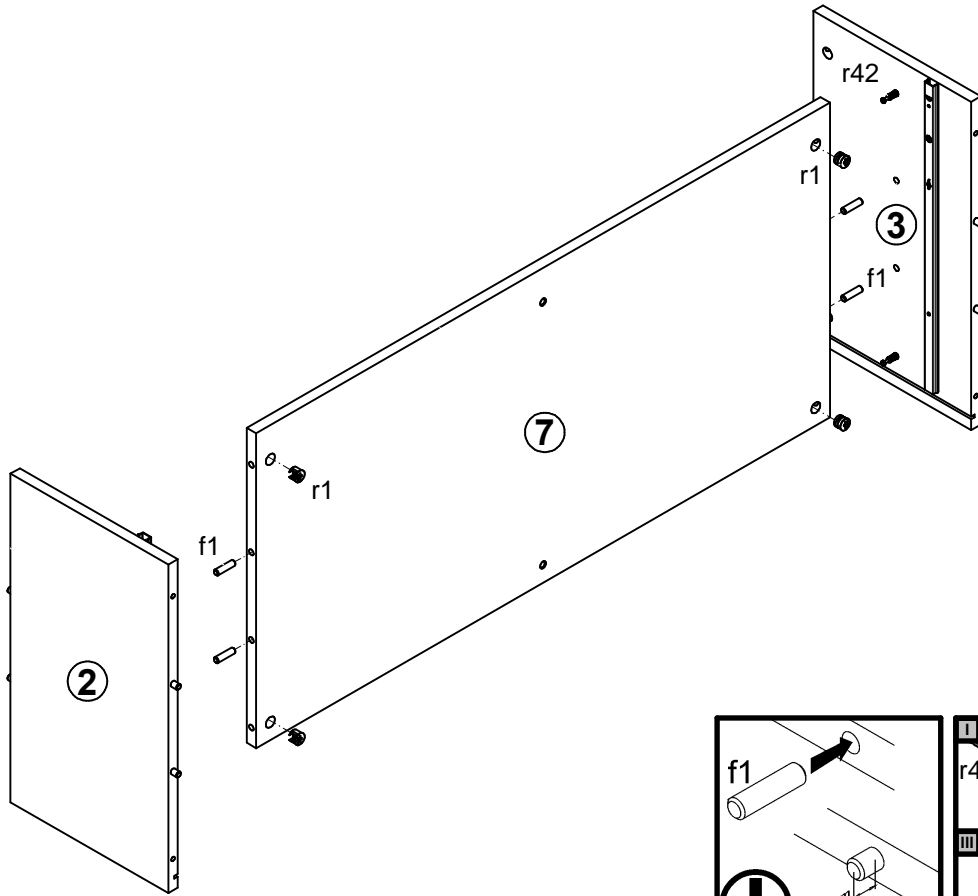
A	B	C	D	A	B	C	D		
1	S154-003	996	276	1/1	8	S154-501	450	80	1/1
2	S154-102	266	480	1/1	9	S154-502	450	80	1/1
3	S154-103	266	480	1/1	10	S154-503	935	80	1/1
4	S154-104	132	460	1/1	11	S154-902	978	276	1/1
5	S154-202	1000	498	1/1	12	S154-903	945	448	1/1
6	S154-203	1000	480	1/1					
7	S154-302	967	460	1/1					



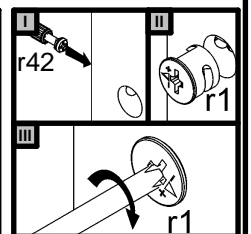
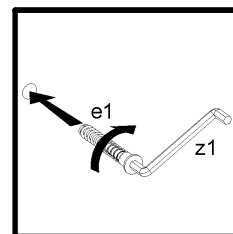
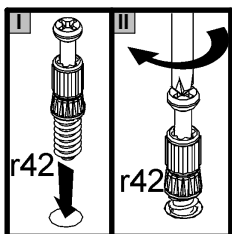
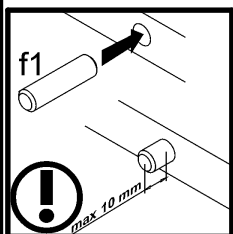
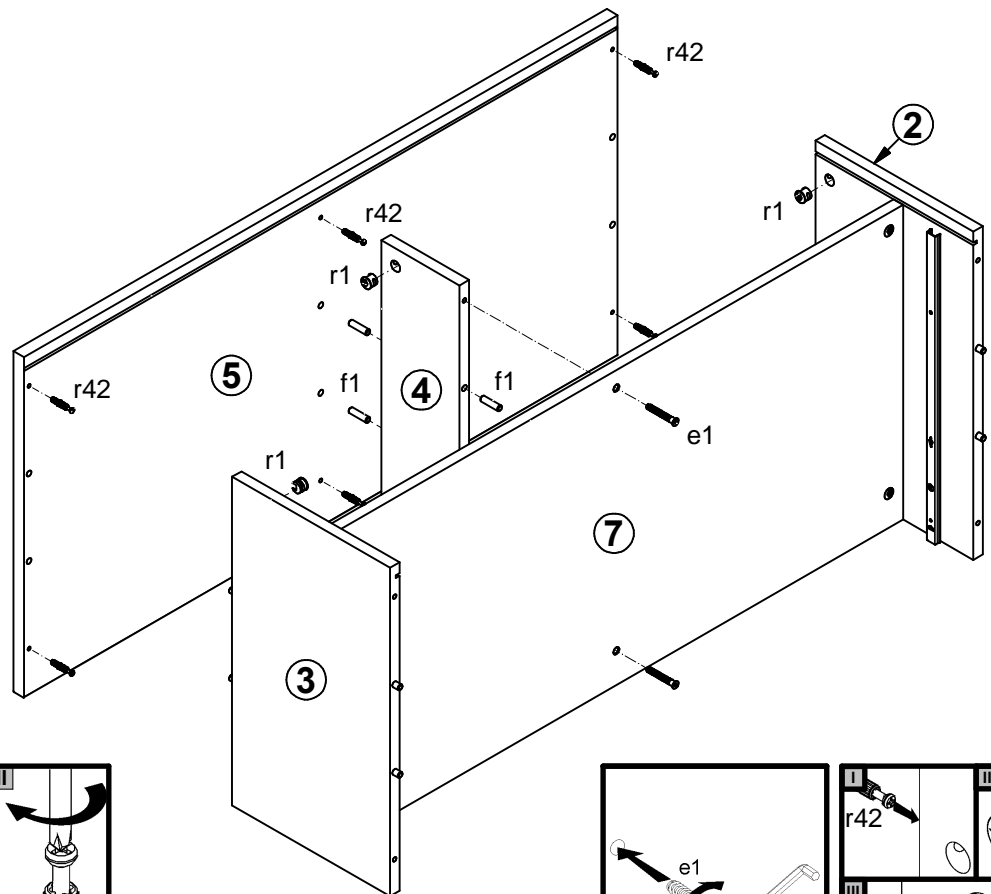
1x c253\3	6x φ7x50 mm e1	16x φ8x30 mm f1	4x φ6.5x40 mm f25	2x M4x9 mm j2	4x k55	8x l2	6x φ3.5x13 mm p1	2x φ3.5x16 mm p25
8x φ4x35 mm p6	2x φ4x30 mm p9	10x φ1.5x12mm #16 r1	4x φ12x10.5mm #12 r15	14x r42	6x ø16 s2	1x 433 mm t37	2x 450 mm w103	1x z1



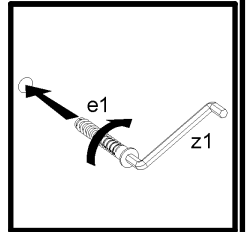
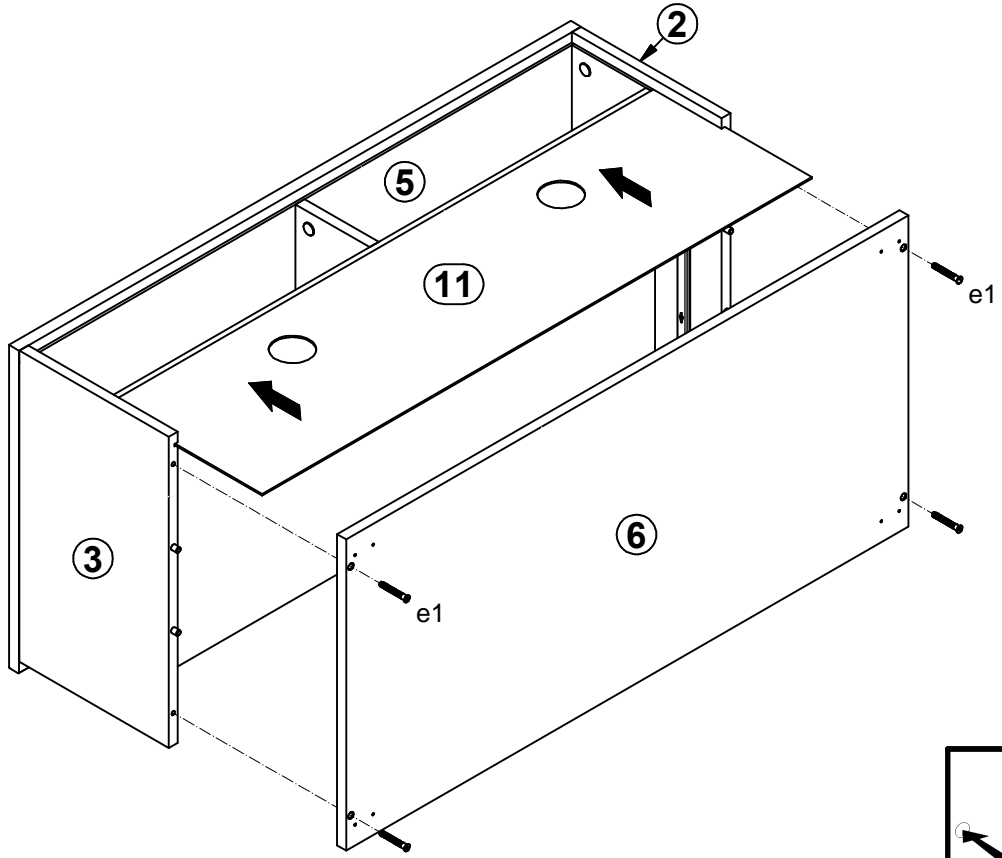
# 2



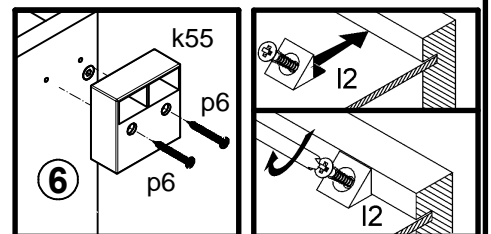
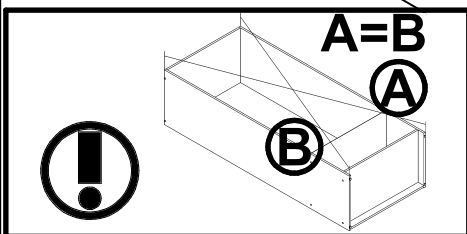
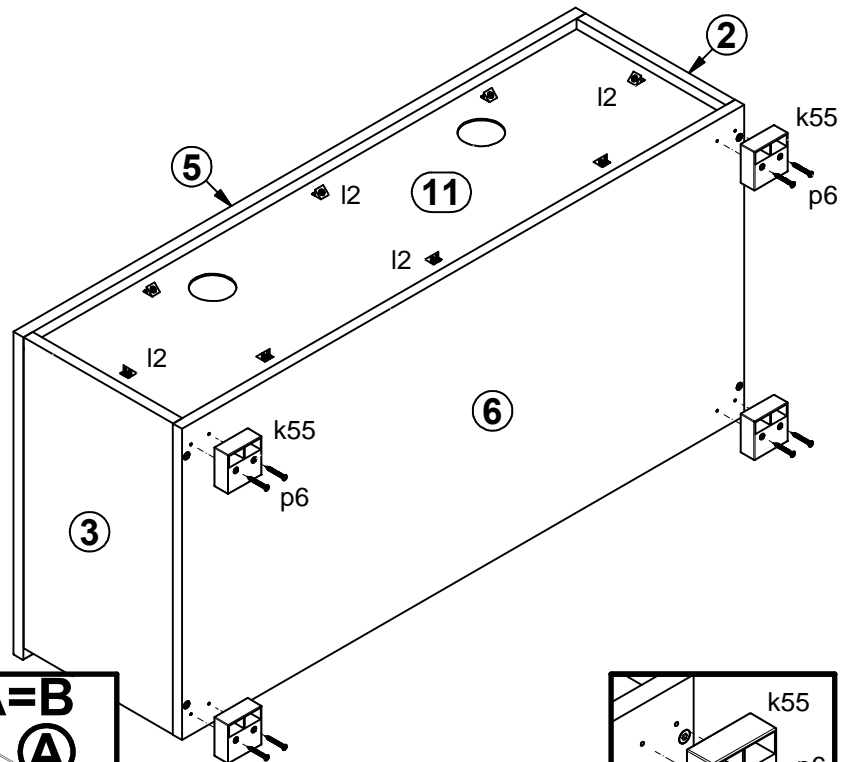
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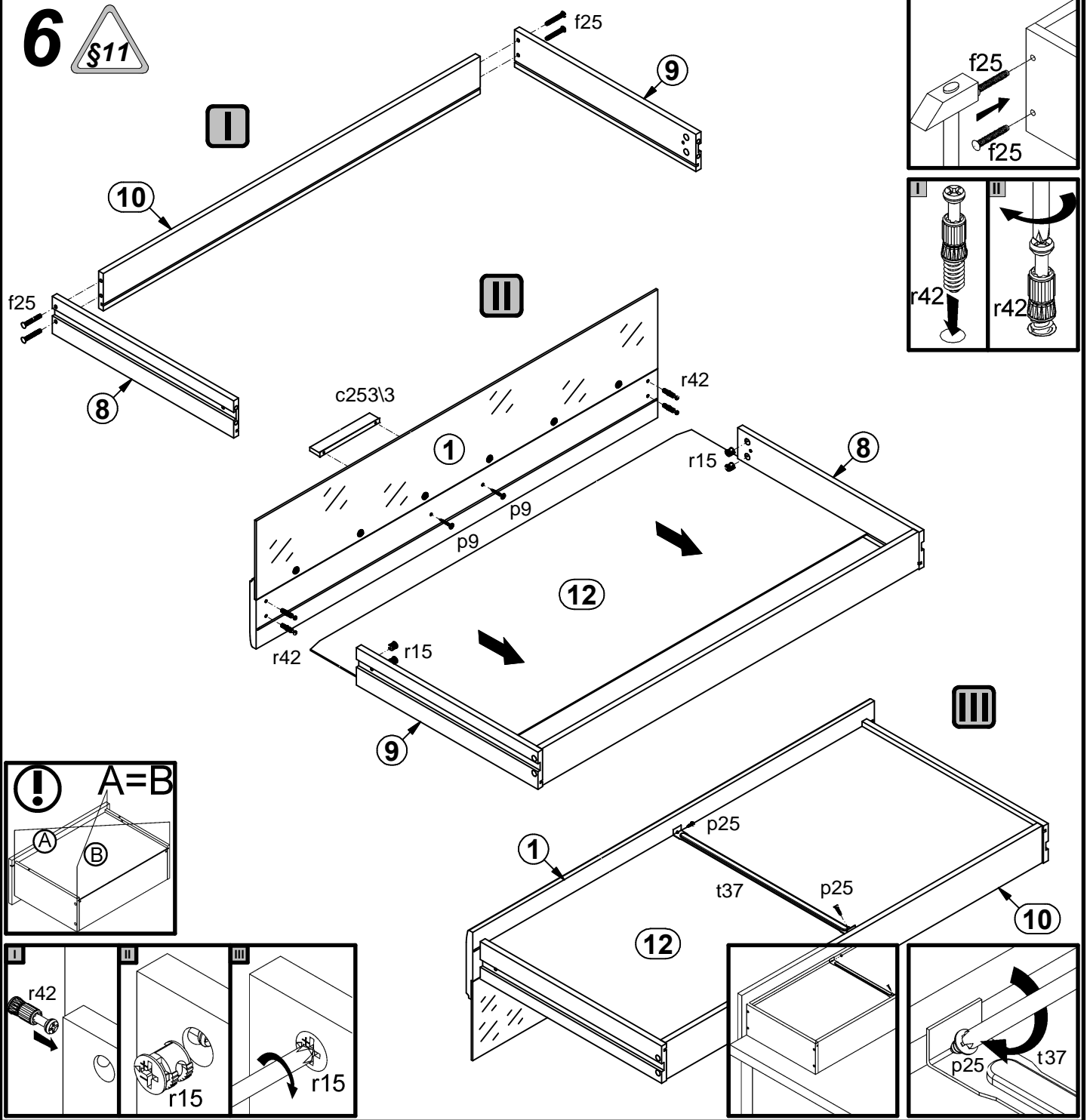
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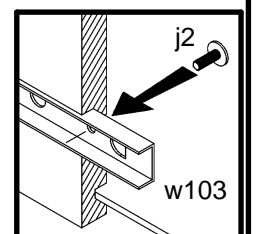
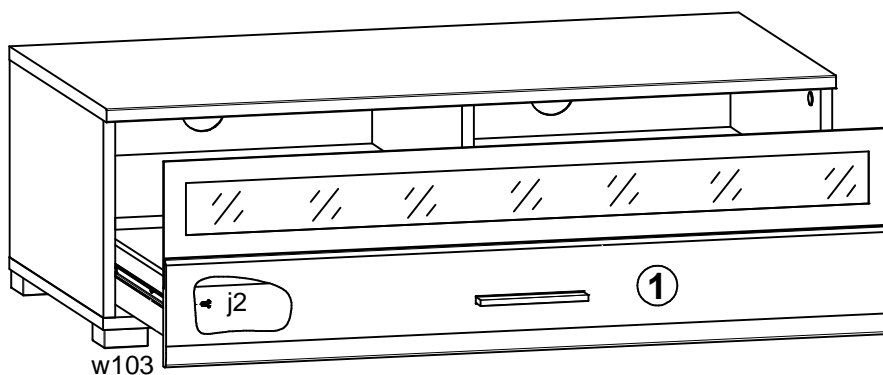
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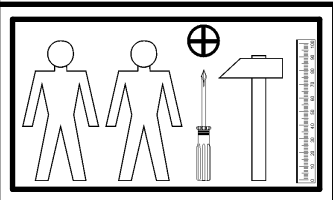
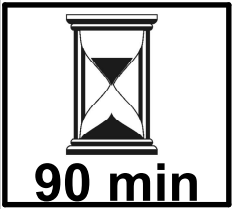
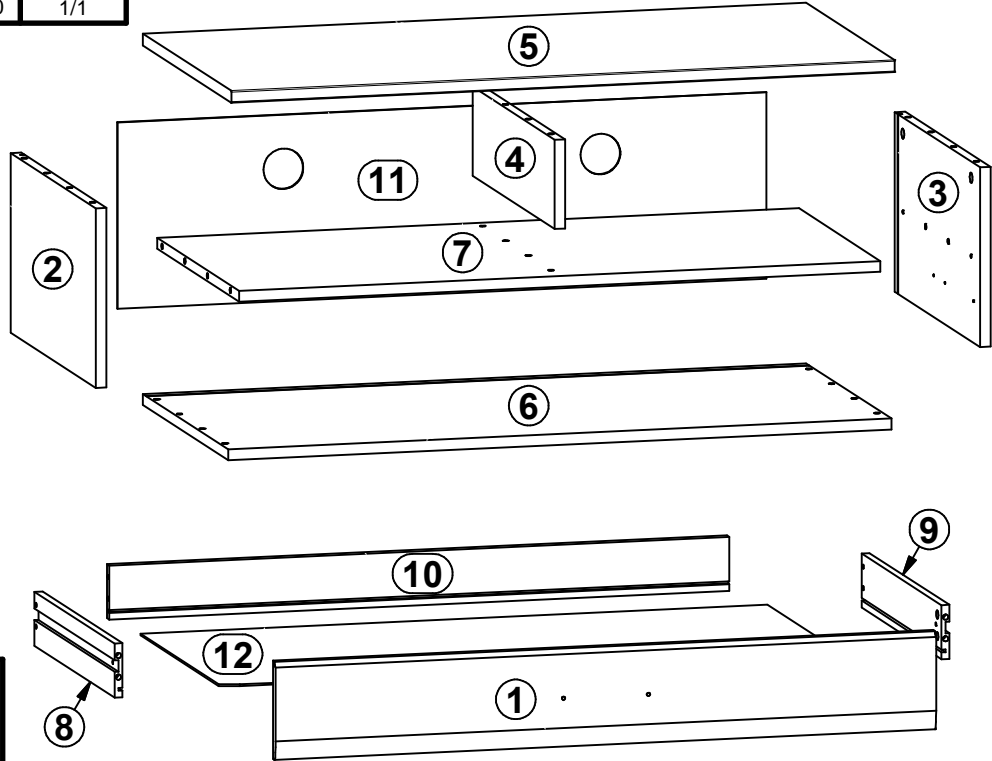
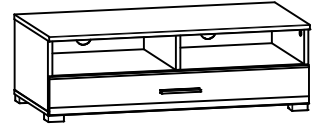
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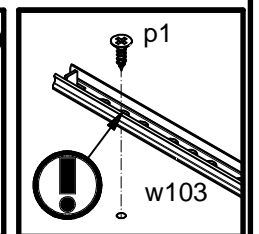
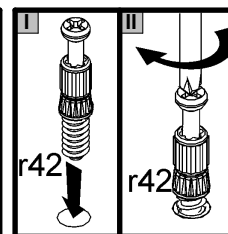
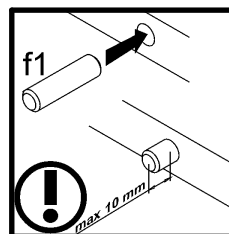
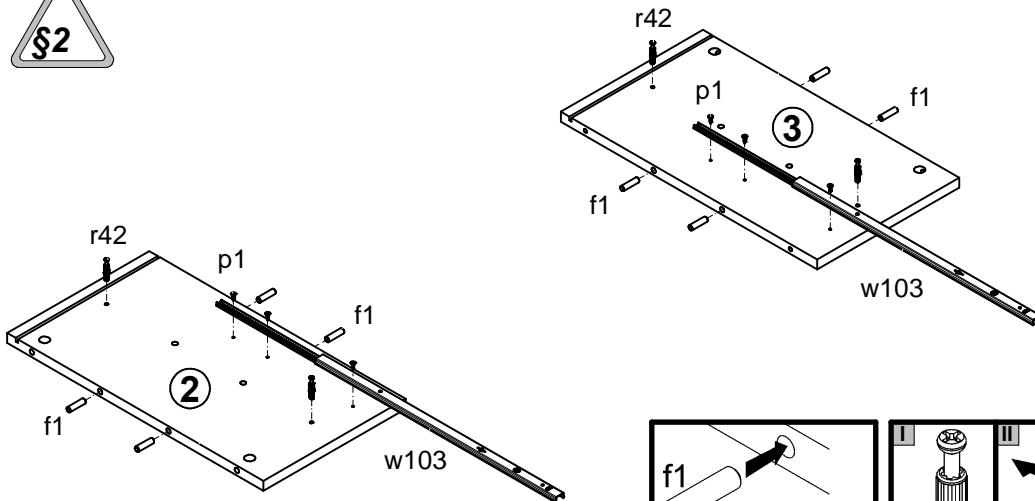
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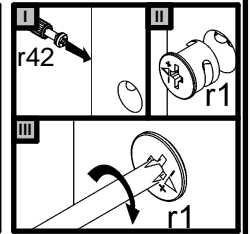
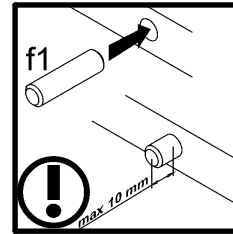
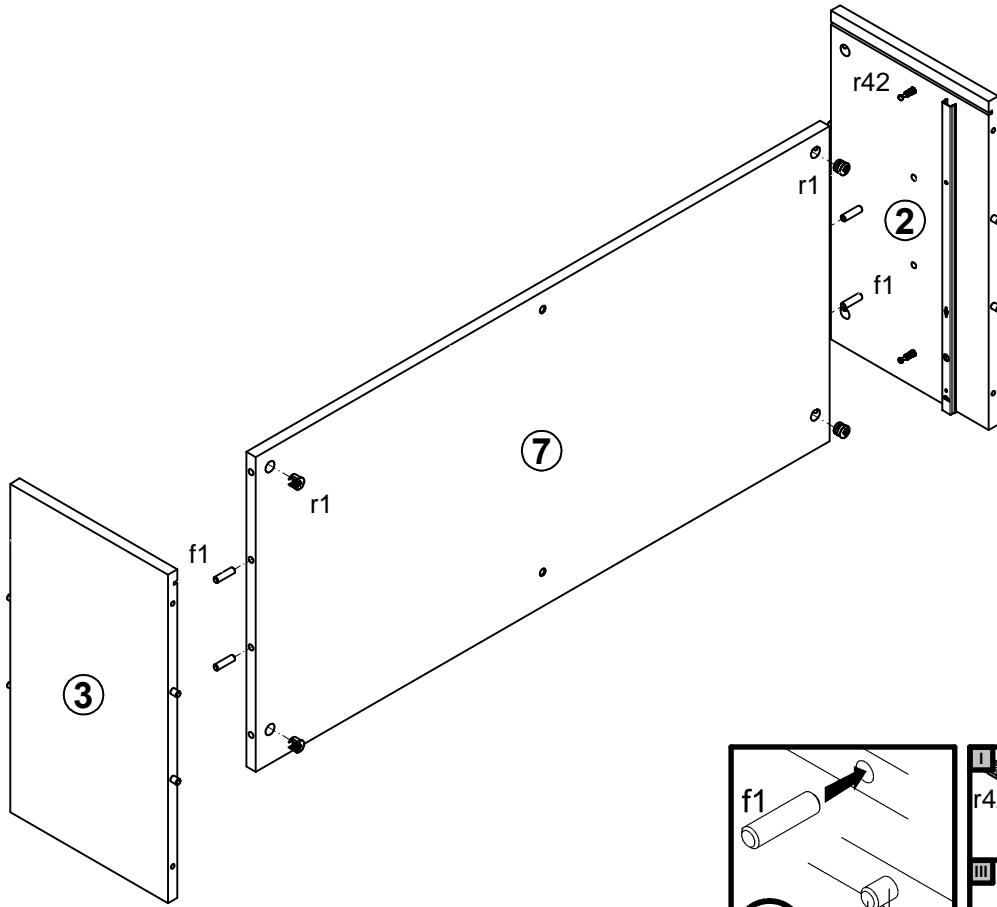
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2	S154-102	266	480	1/1	9	S154-502	450	80	1/1
3	S154-103	266	480	1/1	10	S154-503	935	80	1/1
4	S154-104	132	460	1/1	11	S154-902	978	276	1/1
5	S154-202	1000	498	1/1	12	S154-903	945	448	1/1
6	S154-203	1000	480	1/1					
7	S154-302	967	460	1/1					



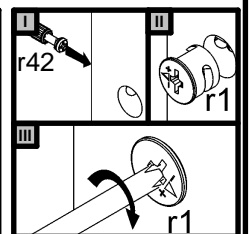
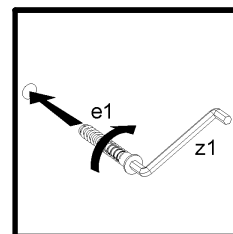
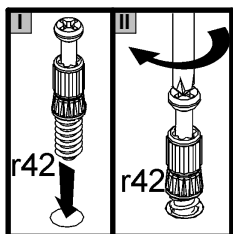
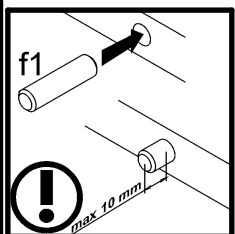
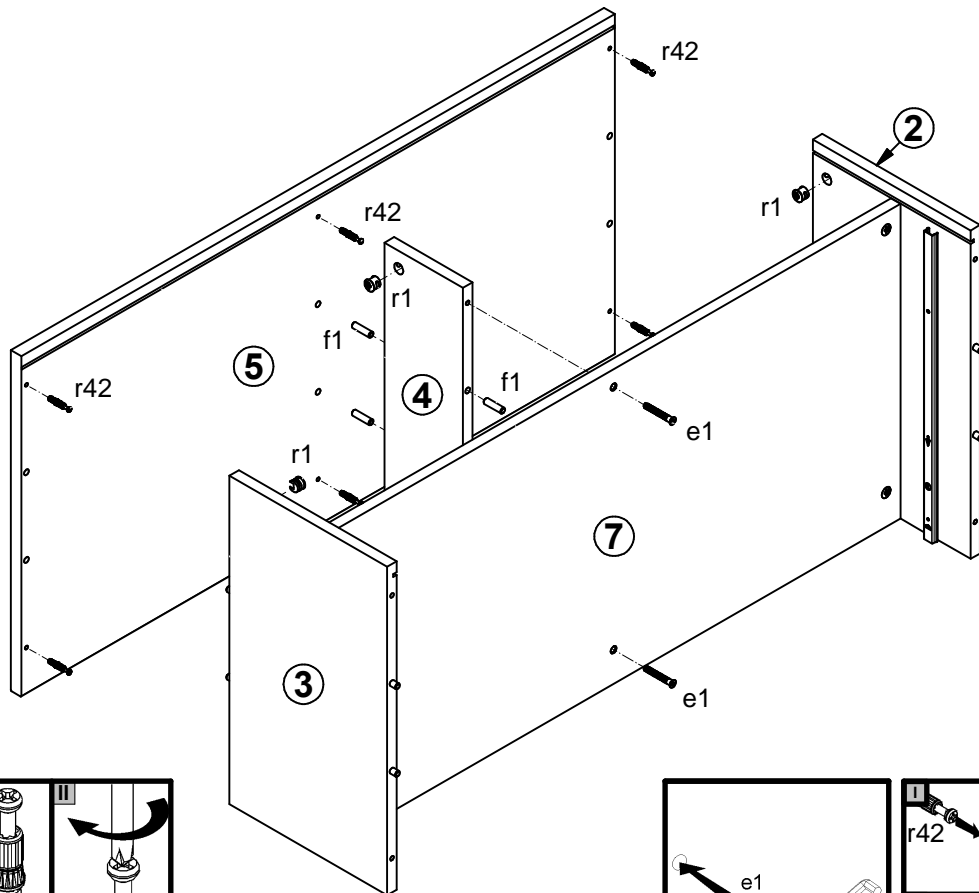
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8x φ4x35 mm p6	2x φ4x30 mm p9	10x φ1.5x12mm #16 r1	4x φ12x10.5mm #12 r15	14x r42	6x ø16 s2	1x 433 mm t37	2x 450 mm w103	1x z1



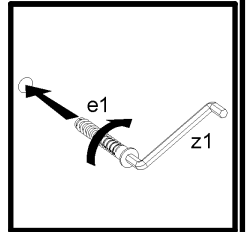
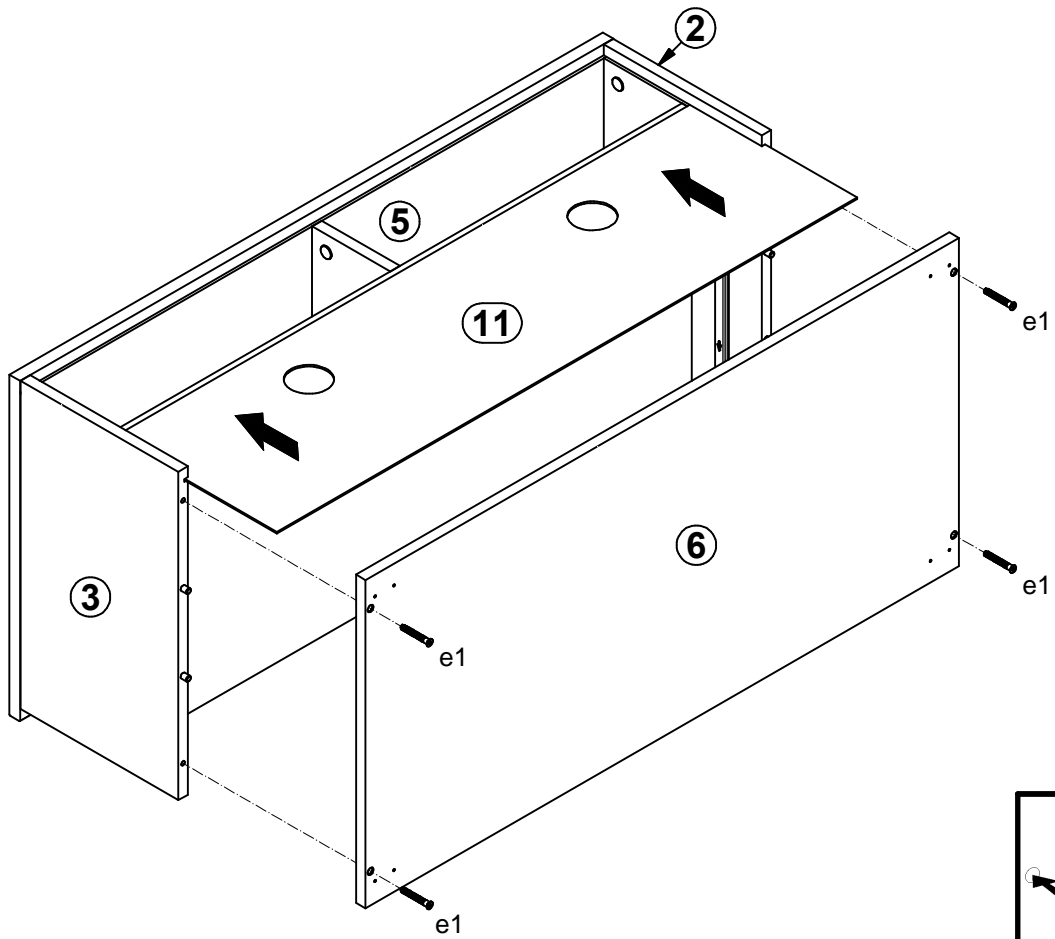
# 2



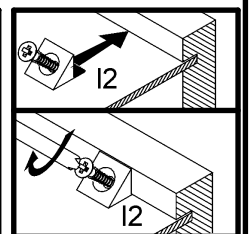
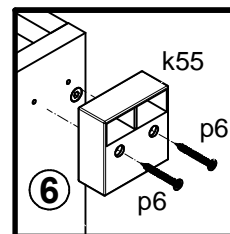
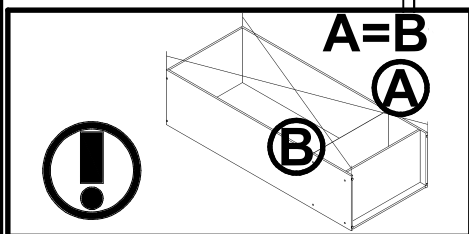
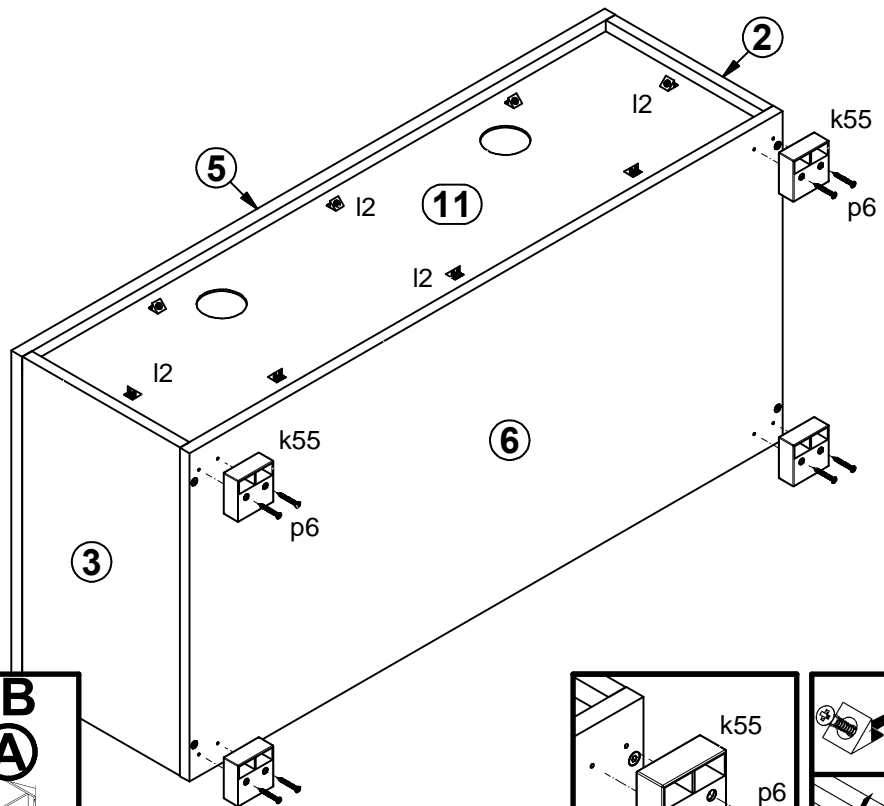
# 3



# 4

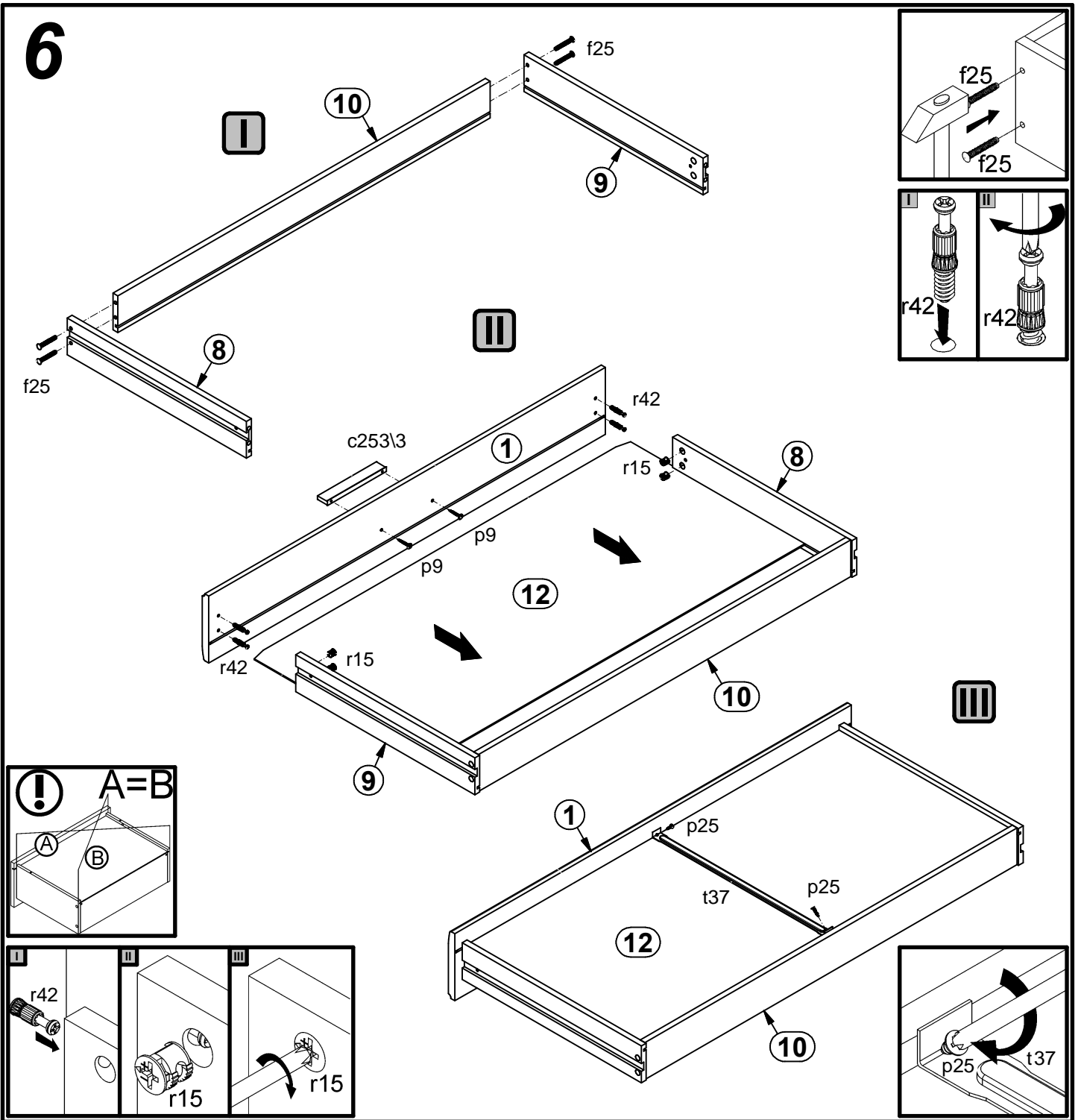


# 5

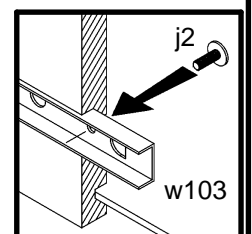
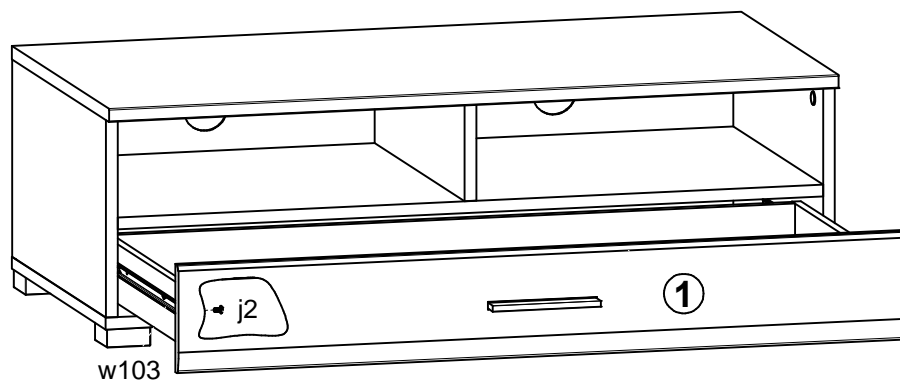




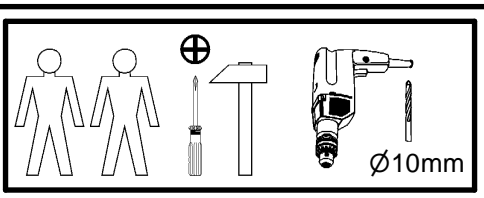
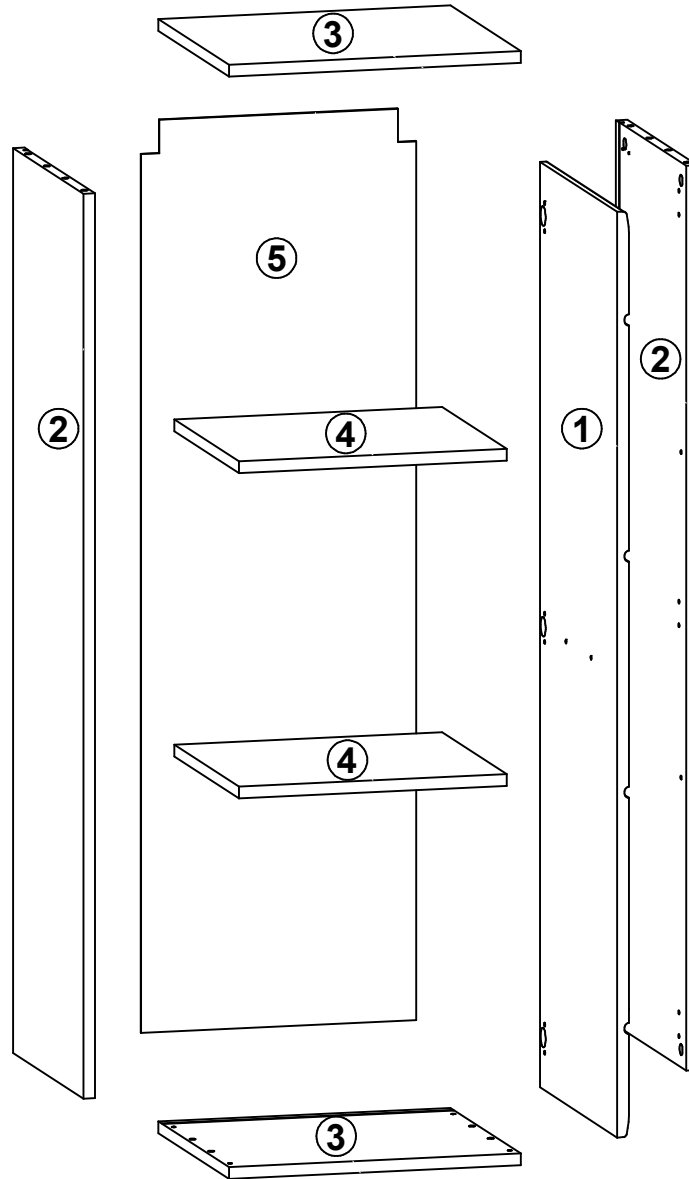
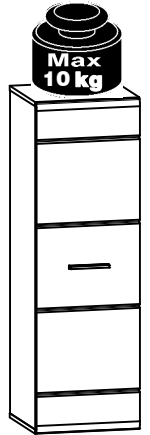
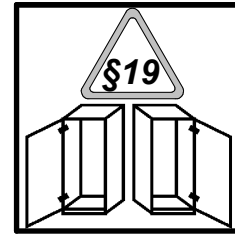
# 6



# 7

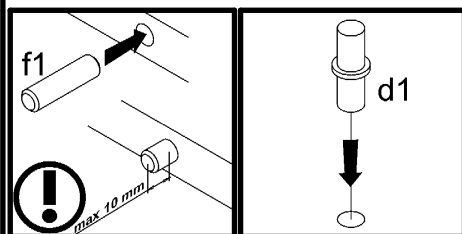
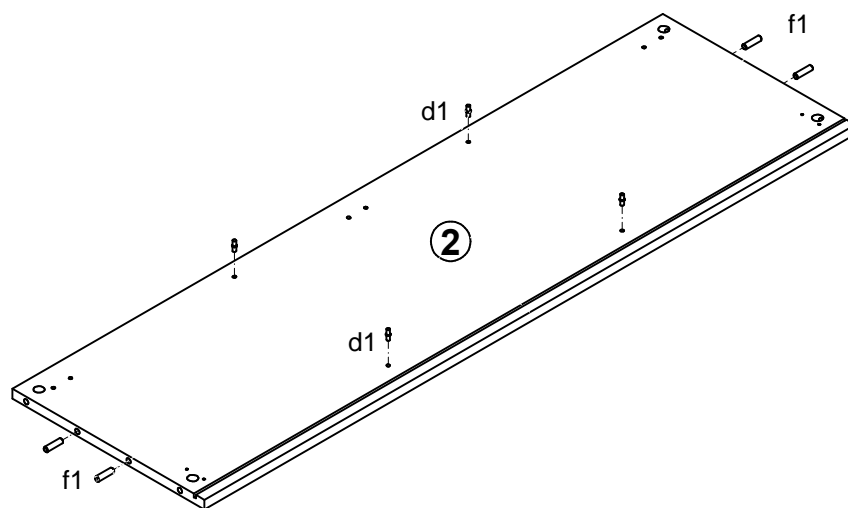


A	B	C	D	
1	S154-004	396	1246	1/1
2	S154-105	1218	360	1/1
3	S154-201	400	360	1/1
4	S154-303	367	330	1/1
5	S154-904	1228	377	1/1

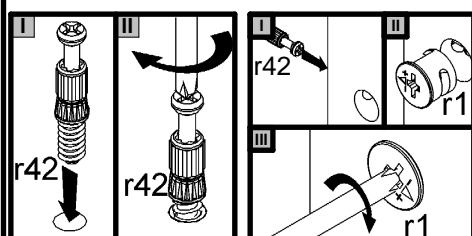
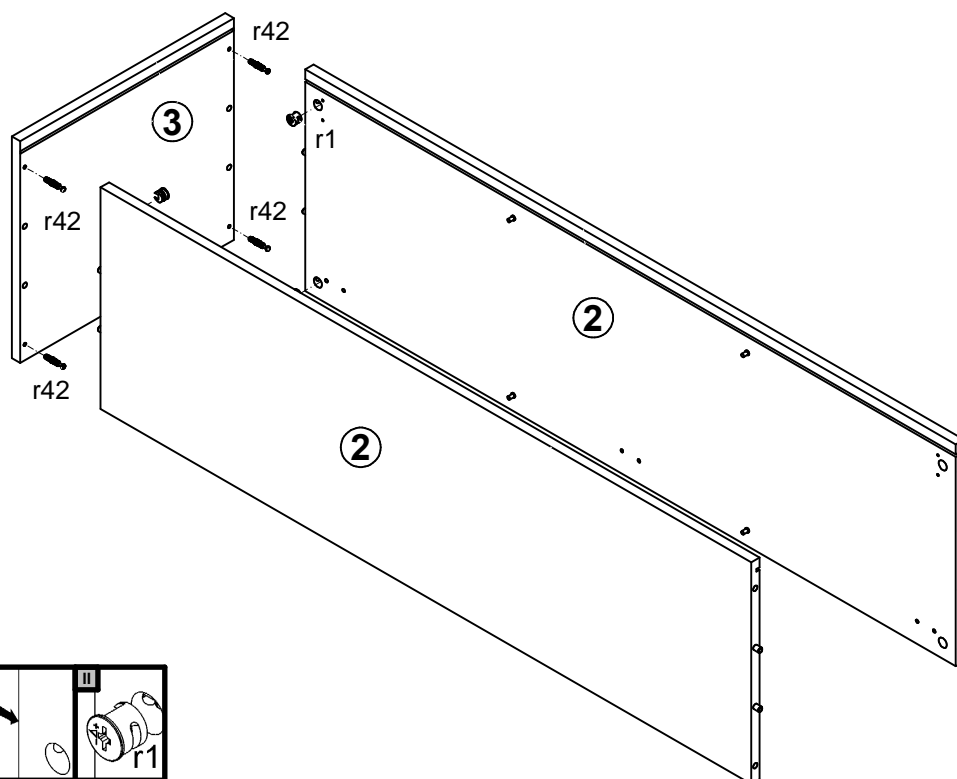


3x  a2	3x  b1	1x  c253\3	8x  φ5x17 mm d1	8x  φ8x30 mm f1	2x  φ10x50 mm f35	10x  l2	1x  n38\l	1x  n38\p
2x  silikon o21	4x  φ4x30 mm p21	2x  φ5x60 mm p75	2x  φ4x30 mm p9	8x  φ15x12mm #16 r1	8x  r42	6x  φ16 s2		

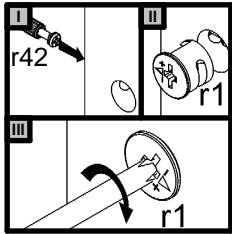
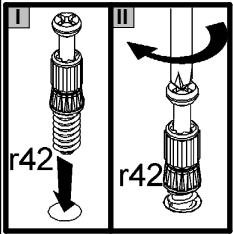
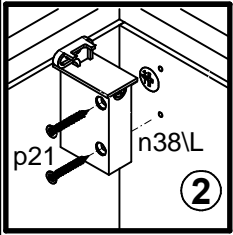
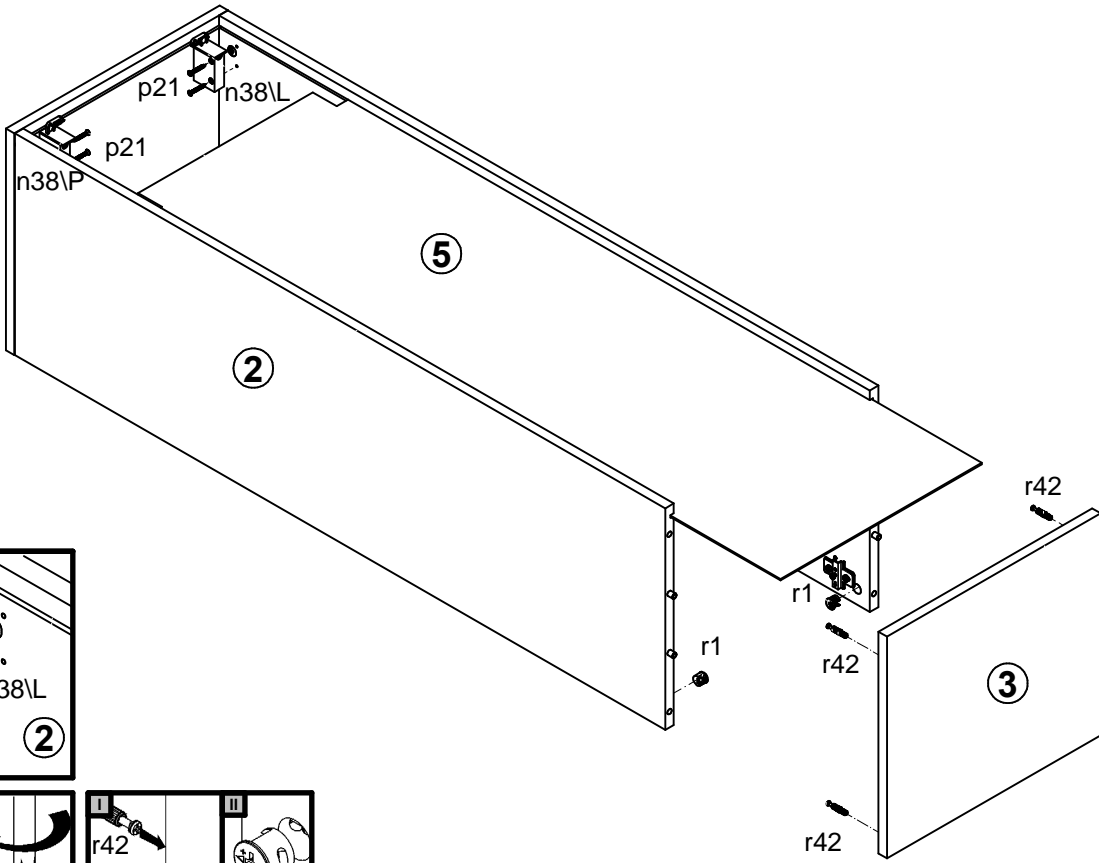
# 1



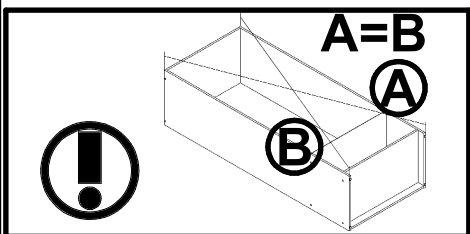
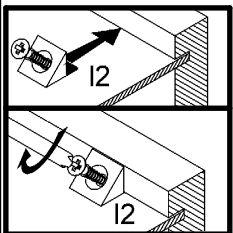
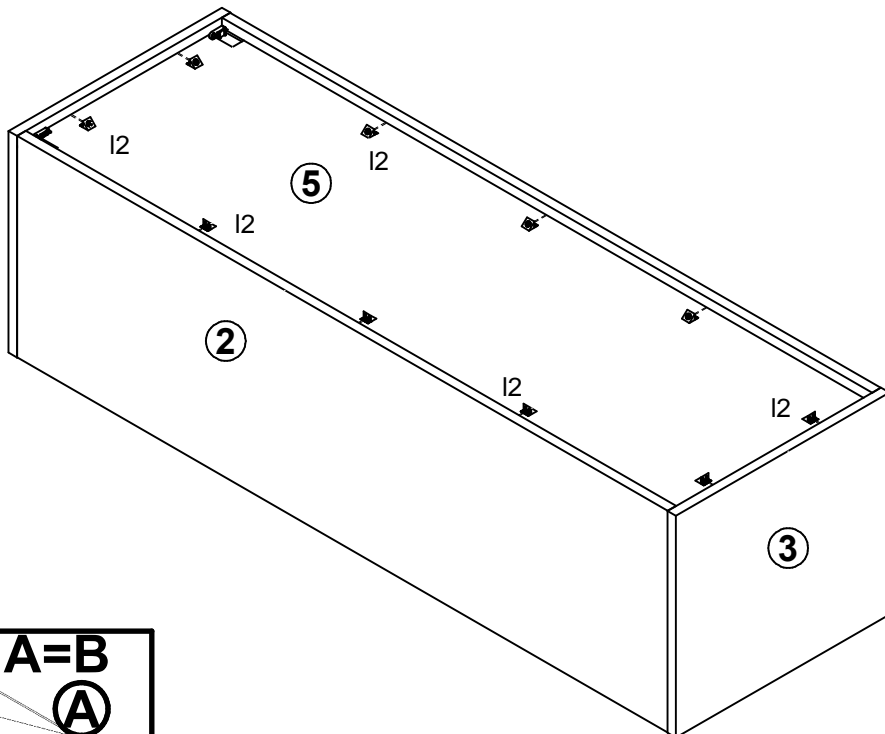
# 2



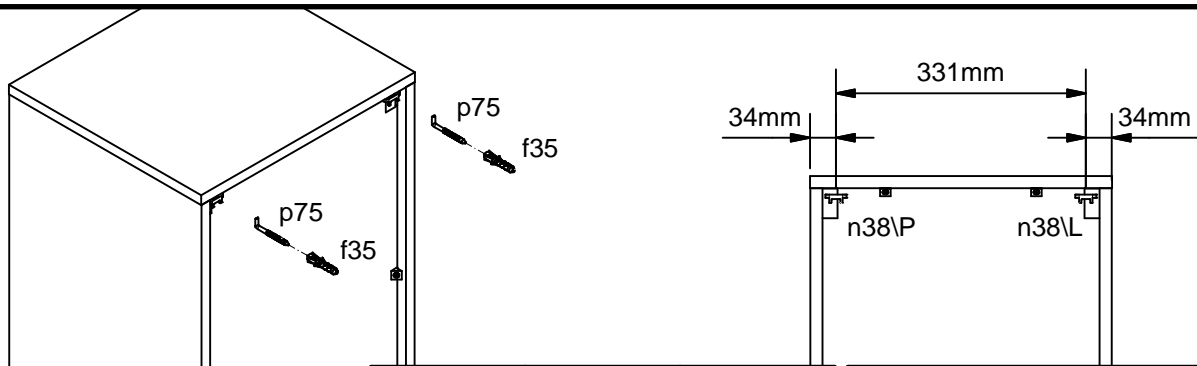
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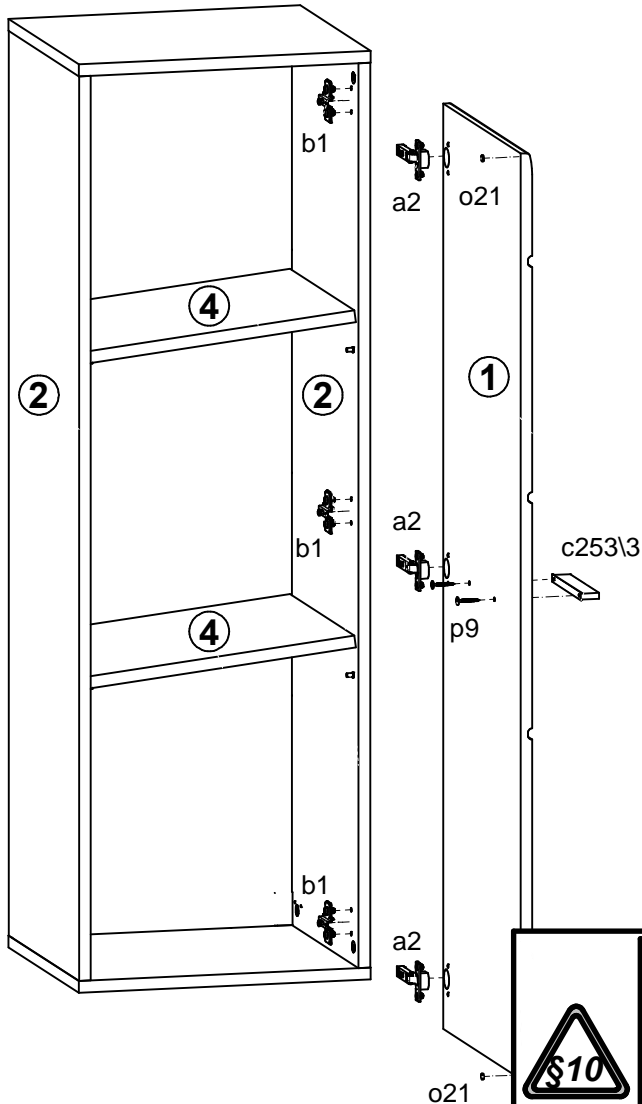
# 4



# 5



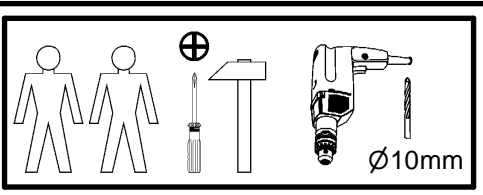
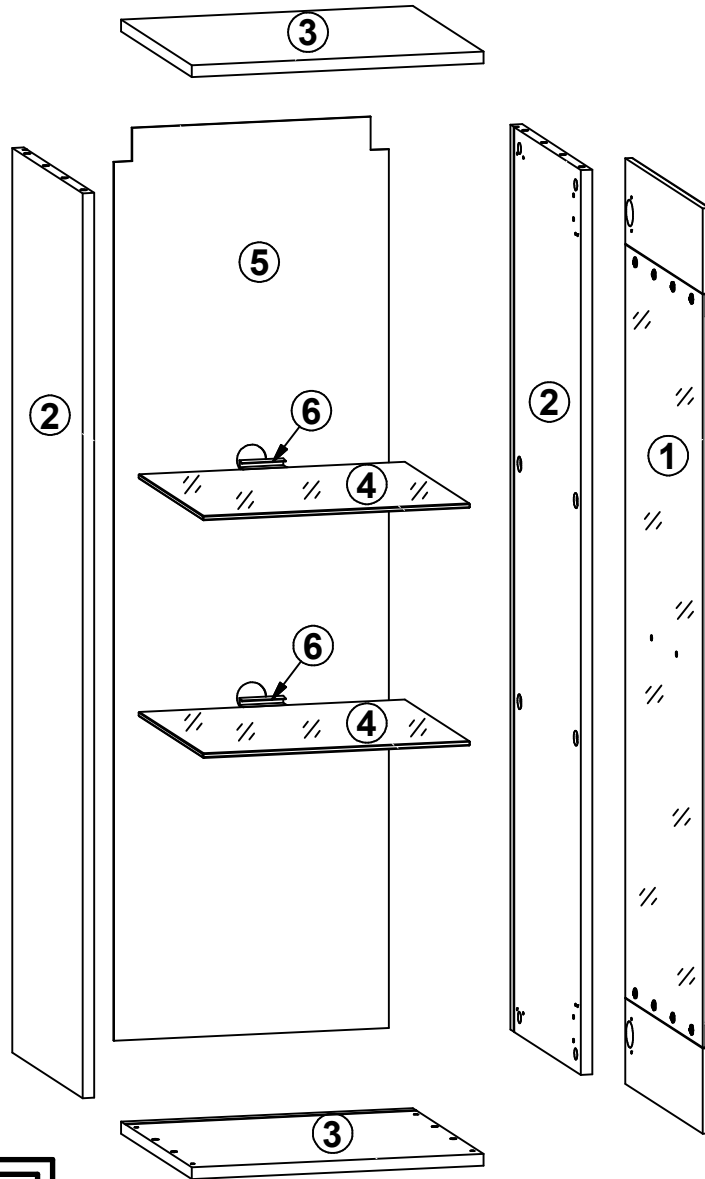
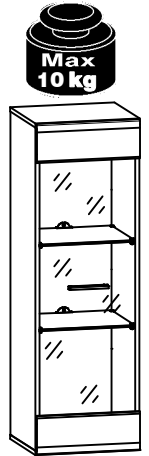
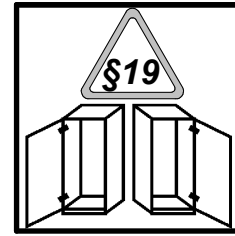

# 6




# 10 36 HH 10

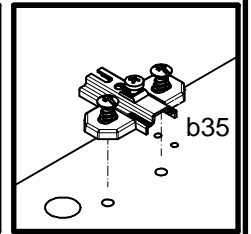
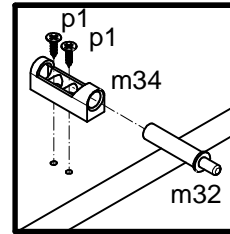
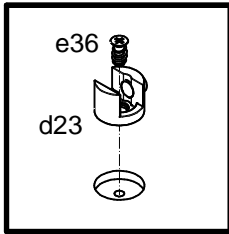
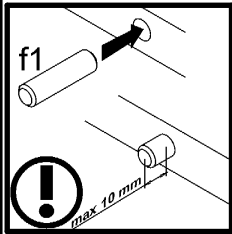
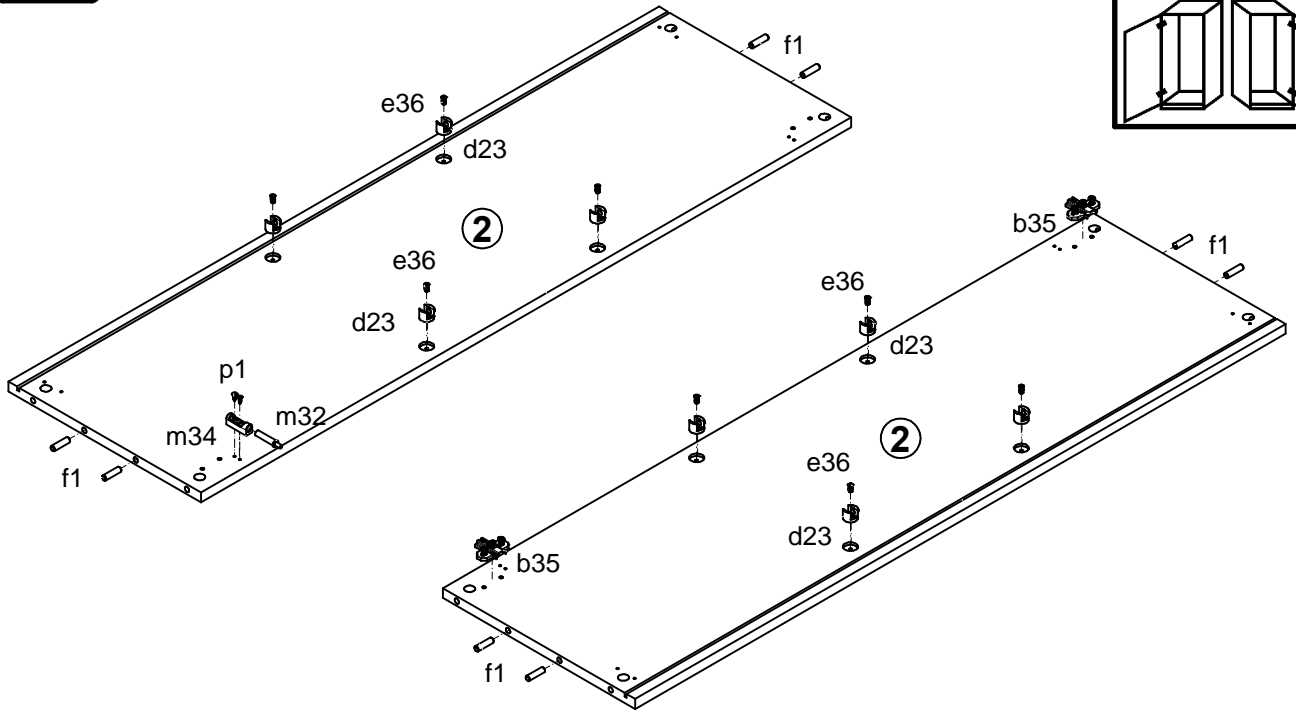
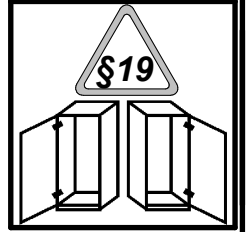
# S154-SFW1W/13/4

A	B	C	D
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2	S154-101	1218	360
3	S154-201	400	360
4	S154-301	366	330
5	S154-901	1228	377
6	qb20/4		1/1

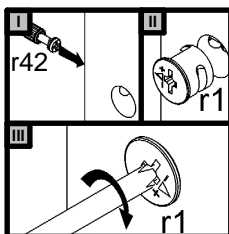
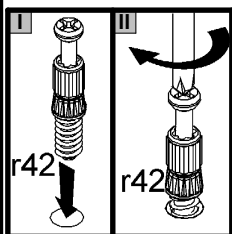
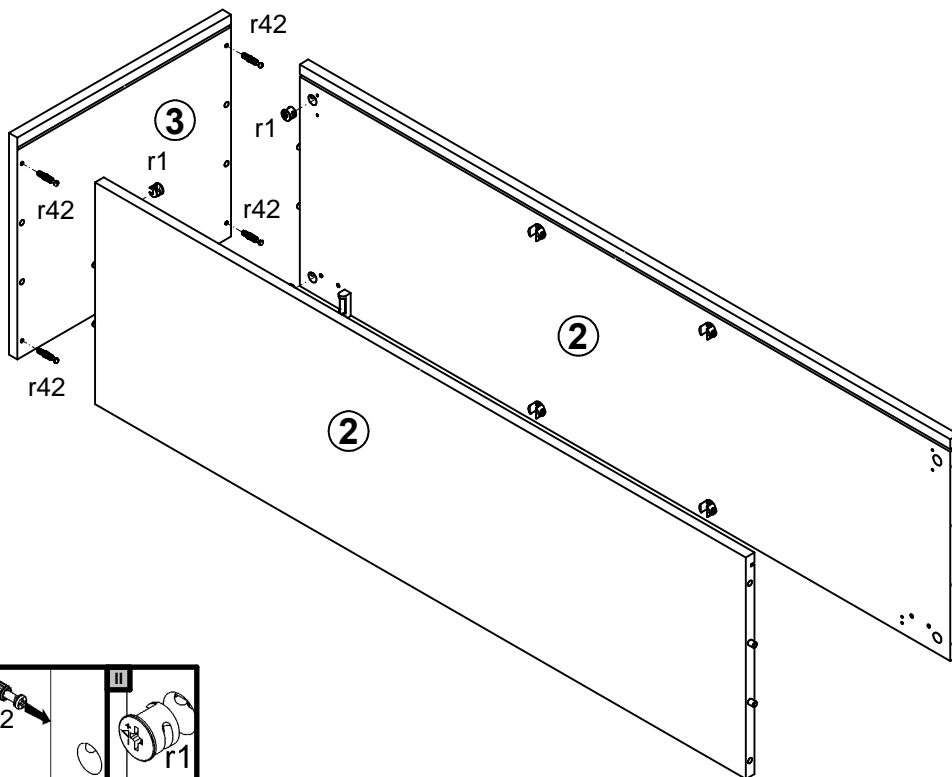


2x  a44	2x  b35	1x  c253/3	8x  d23	8x  φ6.0x11 mm e36	8x  φ8x30 mm f1	2x  φ1.0x50 mm f35	10x  l2	1x  m32
1x  m34	1x  n38/L	1x  n38/P	2x  φ6.5φ110x5.2mm o27	2x  φ3.5x13 mm p1	4x  φ4x30 mm p21	4x  φ3.5x15 mm p51	2x  φ4x12 mm p59	2x  φ6x60 mm p75
8x  φ15x12mm #16 r1	8x  r42	6x  ø16 s2	2x  s53					

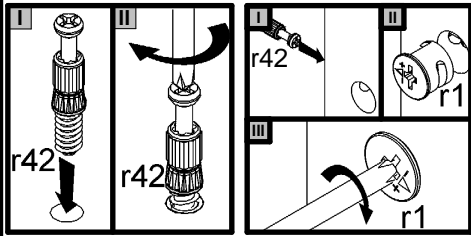
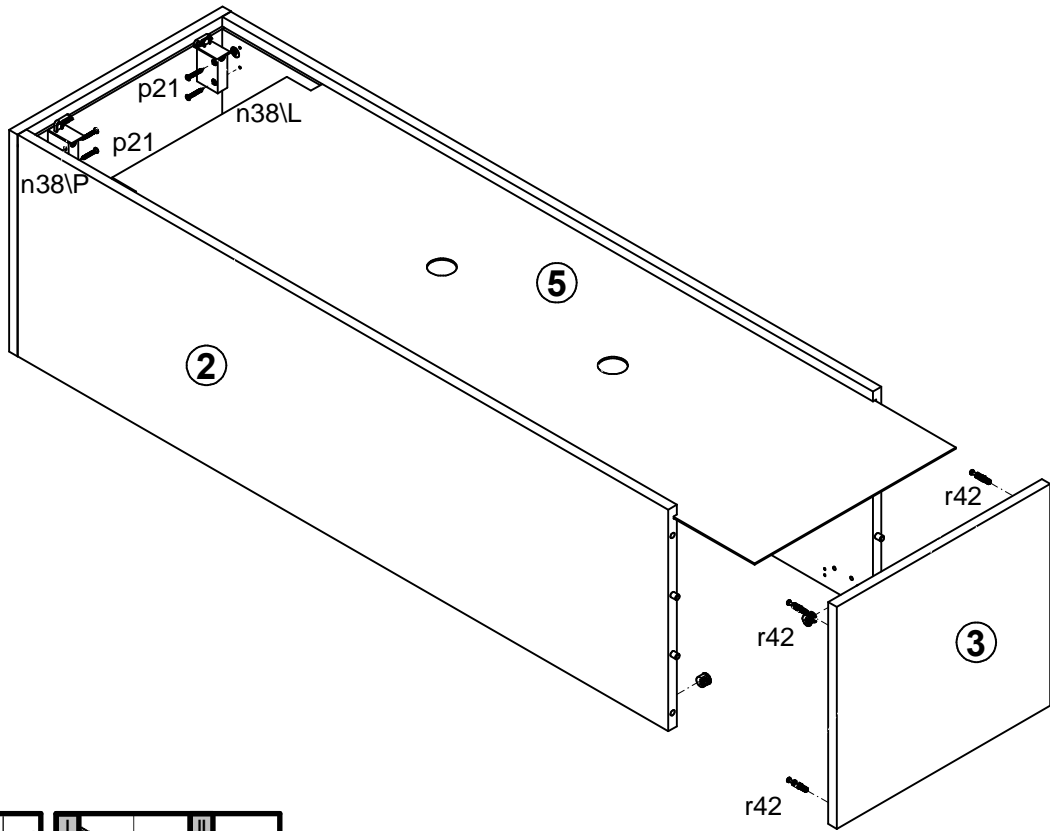
1 §2



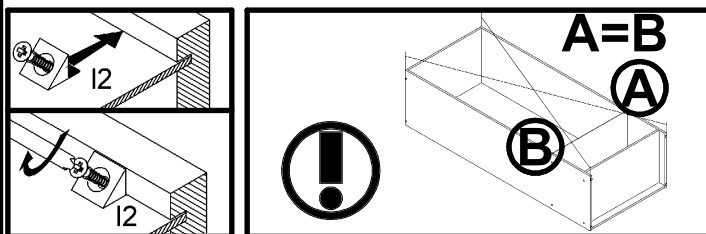
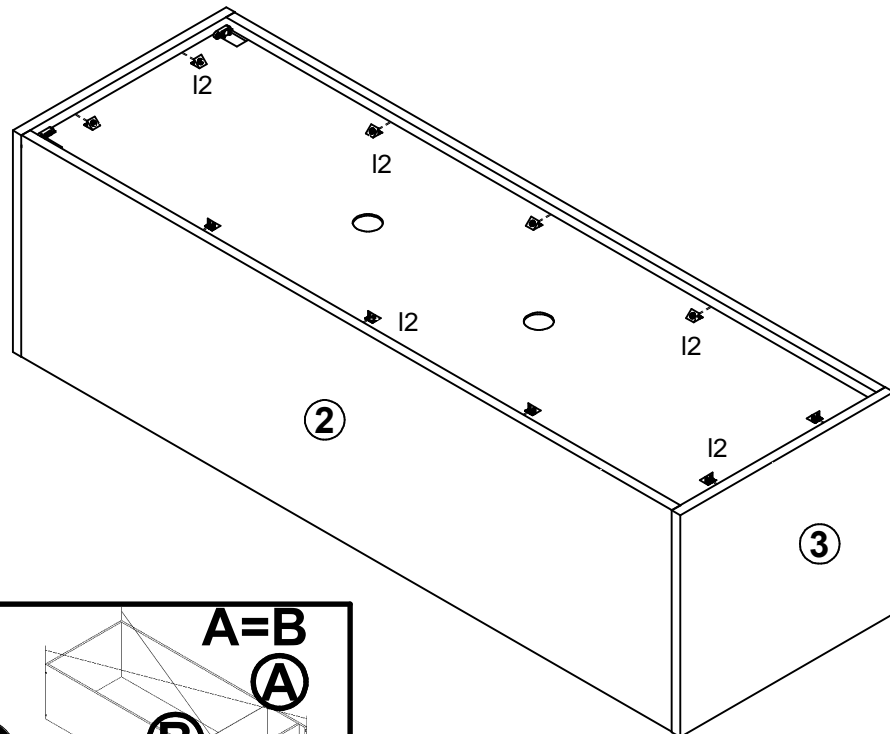
2 §6



# 2

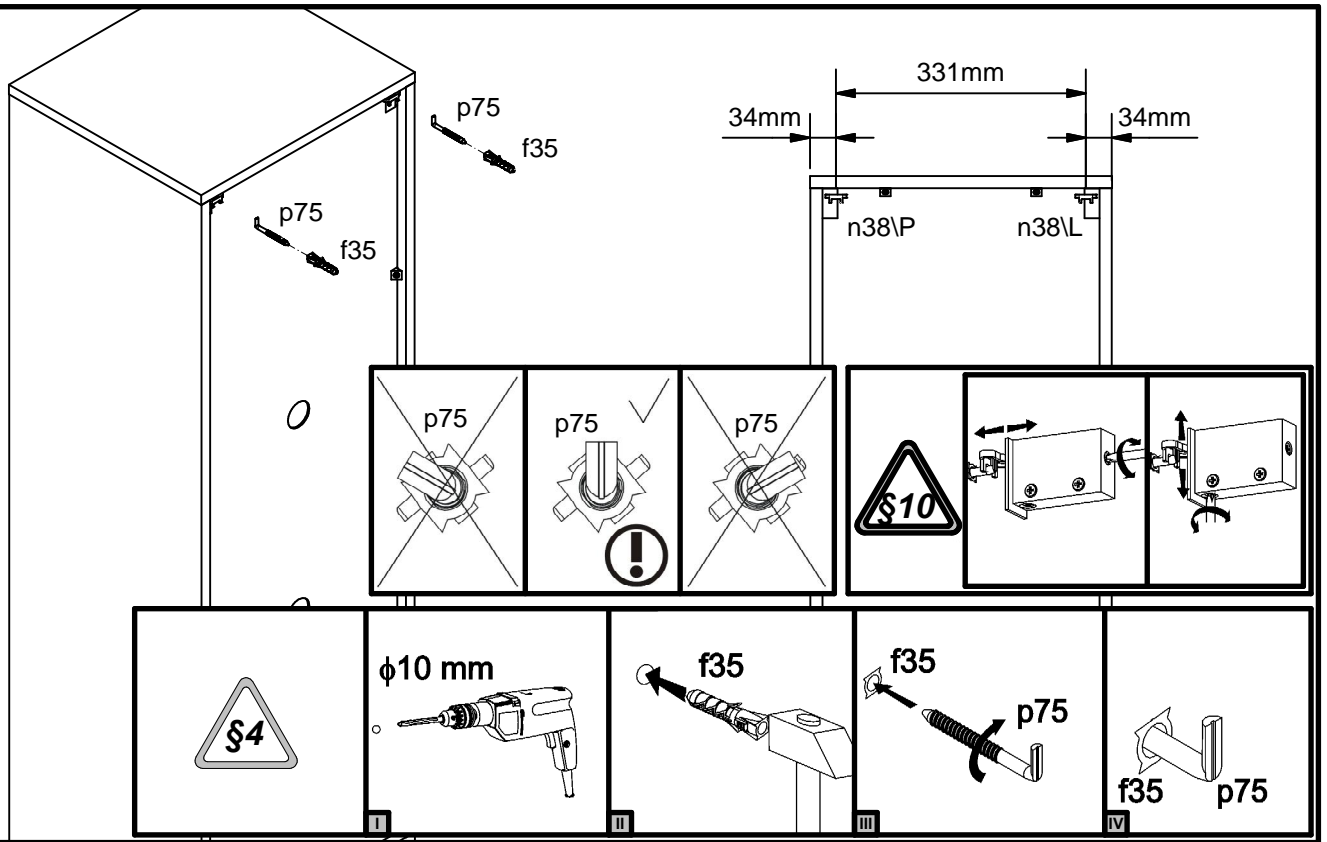


# 3





# 6



# 7

§11

